



Series /

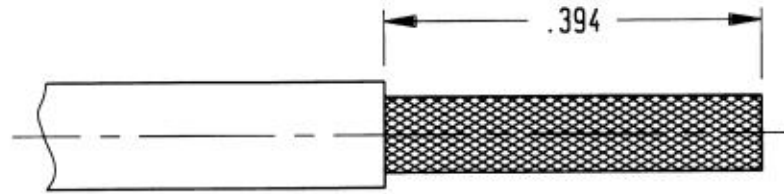
WIRING INSTRUCTIONS

Issue: 16 OCTOBER 2002

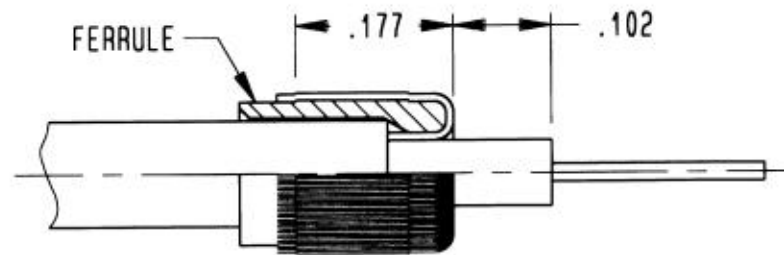
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FOR ENVIRONMENTAL APPLICATION, BEFORE STRIPPING, SLIDE SEALING BOOT OVER CABLE

STEP 1
_ TRIM JACKET TO DIMENSION SHOWN

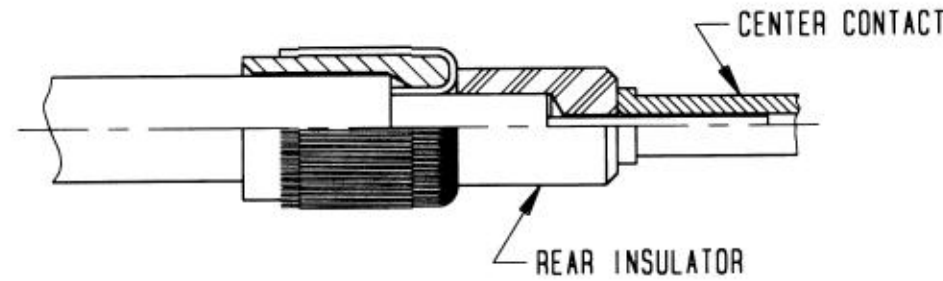


STEP 2
_ SLIDE FERRULE OVER THE BRAID UNTIL IT BUTTS AGAINST THE JACKET
_ FOLD COMBED BRAID OVER FERRULE AND CUT IT TO DIMENSION SHOWN
_ TRIM DIELECTRIC TO DIMENSION SHOWN

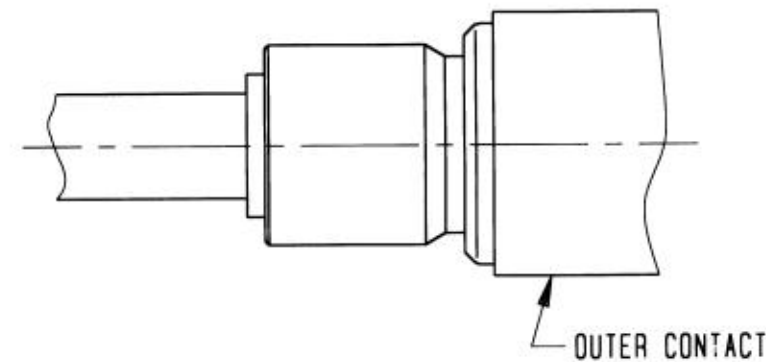


STEP 3
_ SLIDE REAR INSULATOR ON DIELECTRIC UNTIL IT BUTTS
_ SLIDE CENTER CONTACT OVER CONDUCTOR THEN CRIMP
CRIMPING TOOL M22520/2.01 (RADIALL 282281) SELECTOR POSITION ON 6 FOR RG179 AND ASNE0690
POSITION ON 7 FOR RG174, RG188, RG316, KX22 AND ET122715 (AXON TS2619 OU P812817)

POSITIONER RADIALL 282974



STEP 4
_ INTRODUCE THIS SUB-ASSEMBLY INTO OUTER CONTACT AND PUSH UNTIL BUTTING
_ CRIMP OUTER CONTACT
CRIMPING TOOL M22520/5.01 (RADIALL 282293)
DIE M22520/5.05 (RADIALL 282246) HEX. 8
DURING OPERATION PUSH ON THE FERRULE



This information is given as an indication. In the continual goal to improve our products, we reserve the right to make any modifications judged necessary.

4112-9610

CREATION
PEN: /
NOM: JP. MACARI
DATE: 27 JULY 93
APPR.: .	16 OCT 02	ADDED POSITION ON 7 AND THE CABLE	COUTHON	
	Issue	Revisions	Name	Approved

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